

Miniaturized electrochemical gas sensors for monitoring O₂ and CO₂



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Introduction

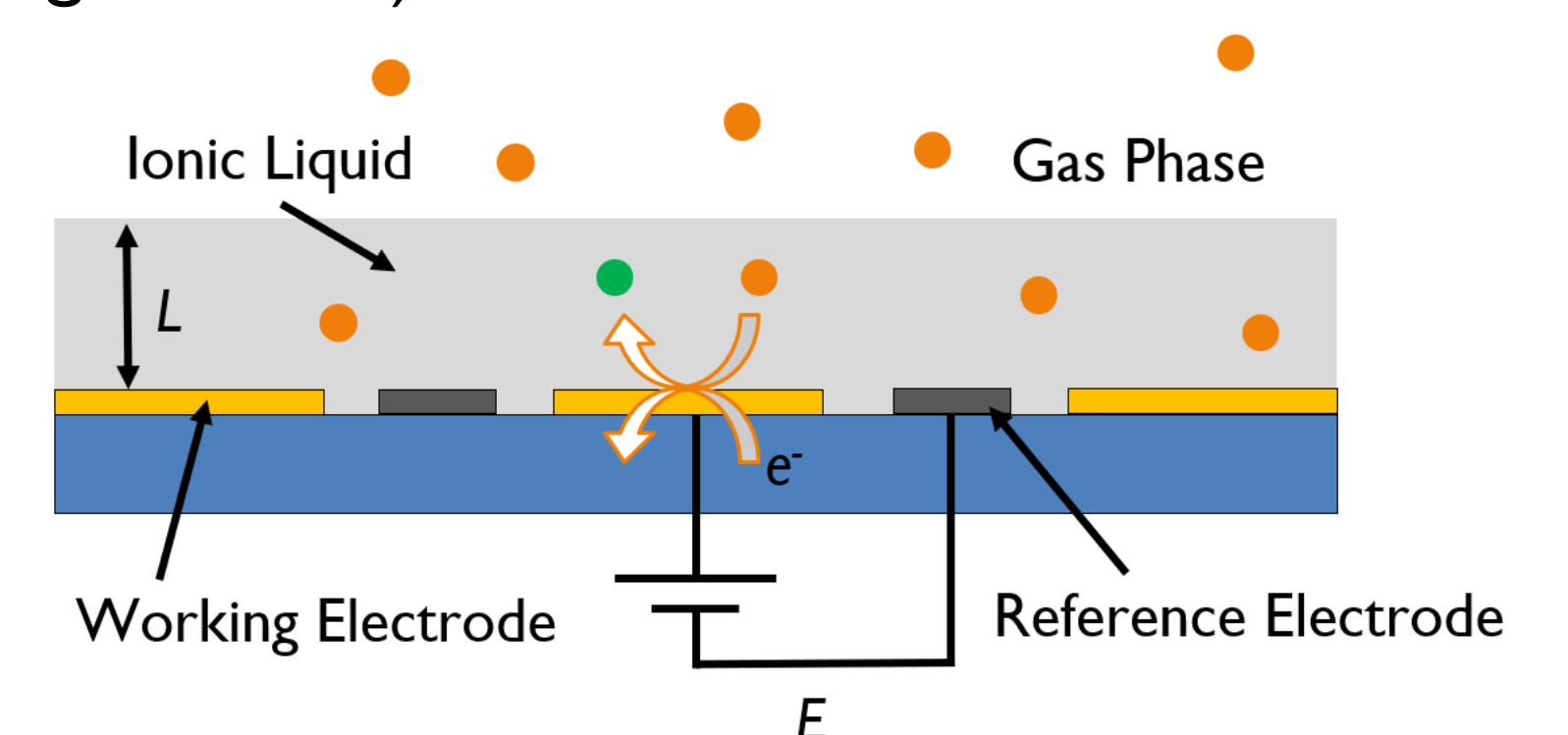
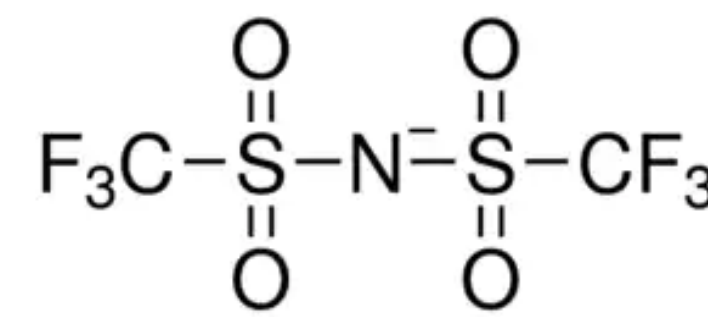
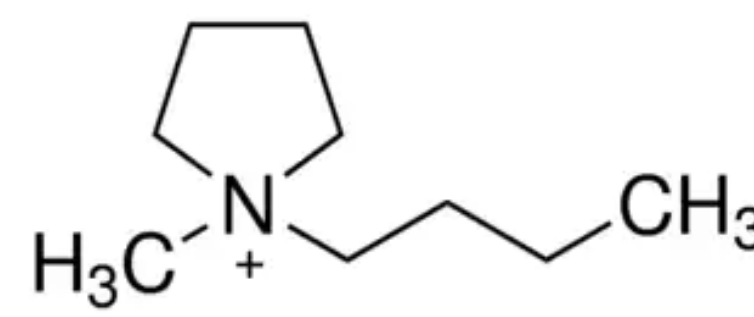
Electrochemical gas sensors have great potential for low-cost, ubiquitous sensing. Commonly, these sensors contain an aqueous electrolyte. The electrolyte of the sensor presented here are ionic-liquid based. **Room Temperature Ionic Liquids (RTILs)** have several favorable properties, such as **low volatility**, **high stability** and sufficient **conductivity**. These properties allow for **miniaturization** of the sensors, which can be optimized for various gasses such as ethylene¹, **O₂** and **CO₂**.

(1) Zevenbergen, M.A. G., et al. (2011). Electrochemical sensing of ethylene employing a thin ionic-liquid layer. Analytical Chemistry, 83(16), 6300–6307.

Room Temperature Ionic-Liquid (RTIL) gas sensors

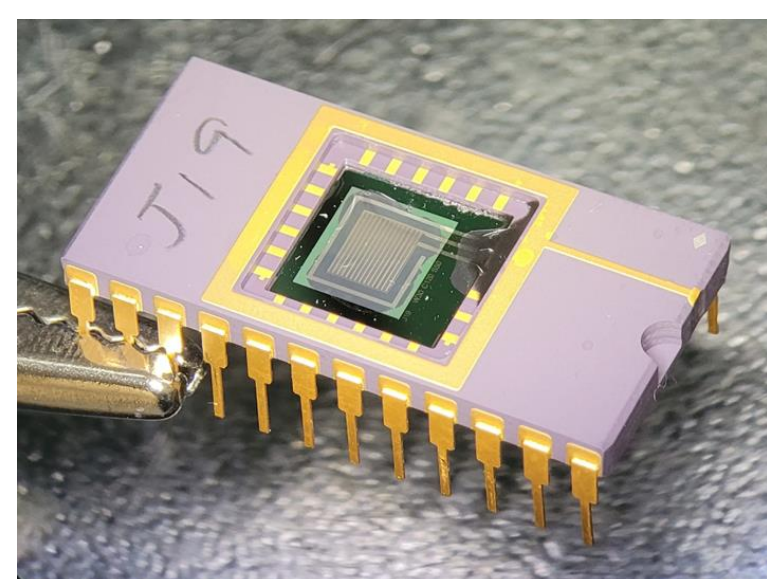
We have selected the ionic liquid **[Bmpyr][TFSI]**, based on its **high solubility** to CO₂ and O₂, because it is **non-toxic**, **stable** and has a **large electrochemical window**. The IL is deposited onto planar three- or two-electrode configurations. The sensors are conditioned and operated using a **home-built gas testing system** and **commercial potentiostat** (BioLogic SP 300).

1-butyl-1-methylpyrrolidinium bis(trifluoromethylsulfonyl)imide
[Bmpyr][TFSI]

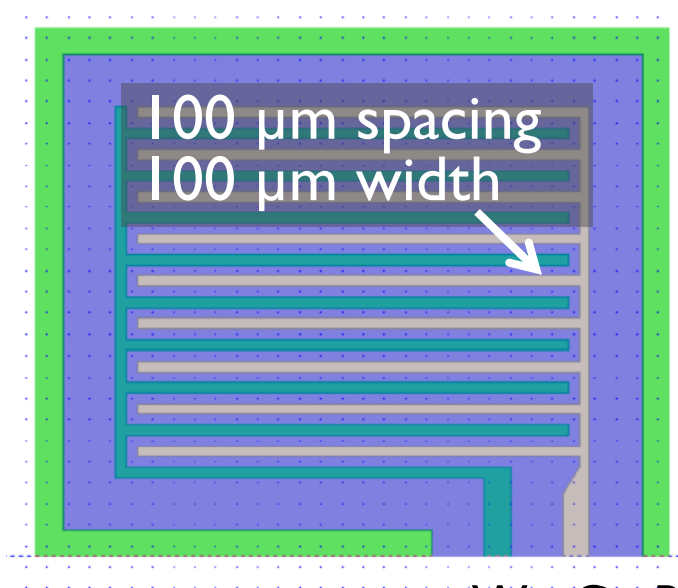


Amperometric O₂ sensor

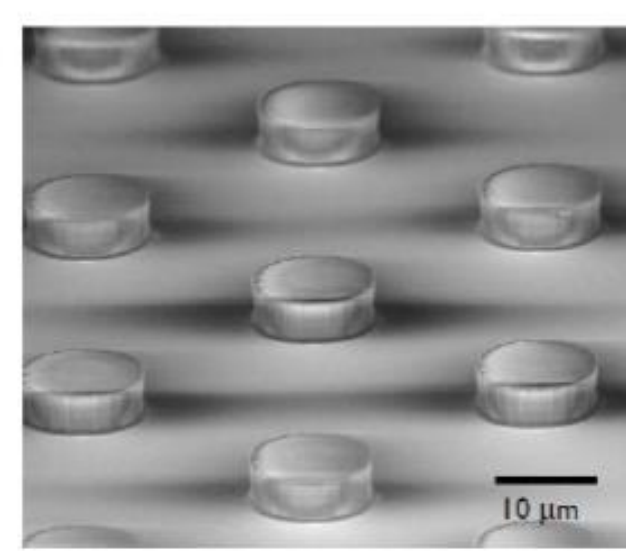
- O₂ sensor based on Si with interdigitated **platinum (Pt) electrodes on 3D silica (SiO₂) micropillars**
- Micropillars create a **stable, continuous film of ionic liquid** on top of the electrodes²



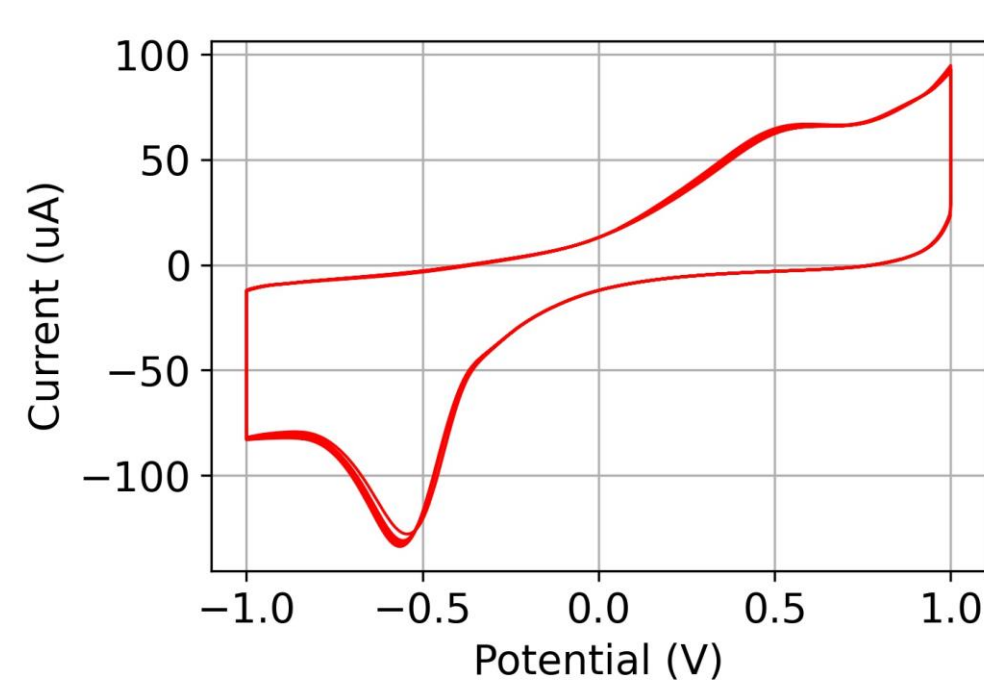
Sensor-die attached in ceramic DIL package



W = Working electrode
C = Counter electrode
R = (pseudo) Reference electrode



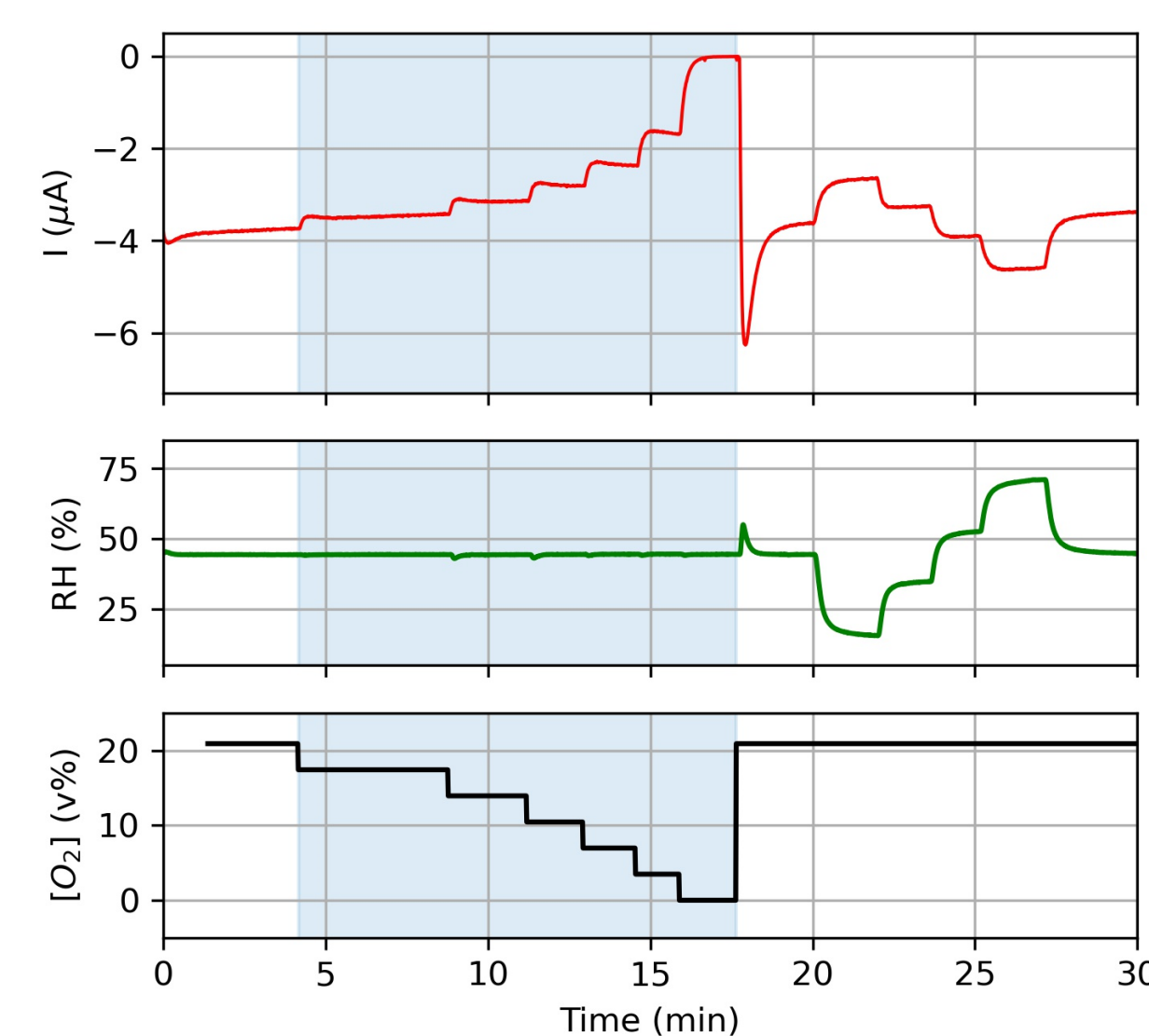
3D SiO₂ micropillar surface²



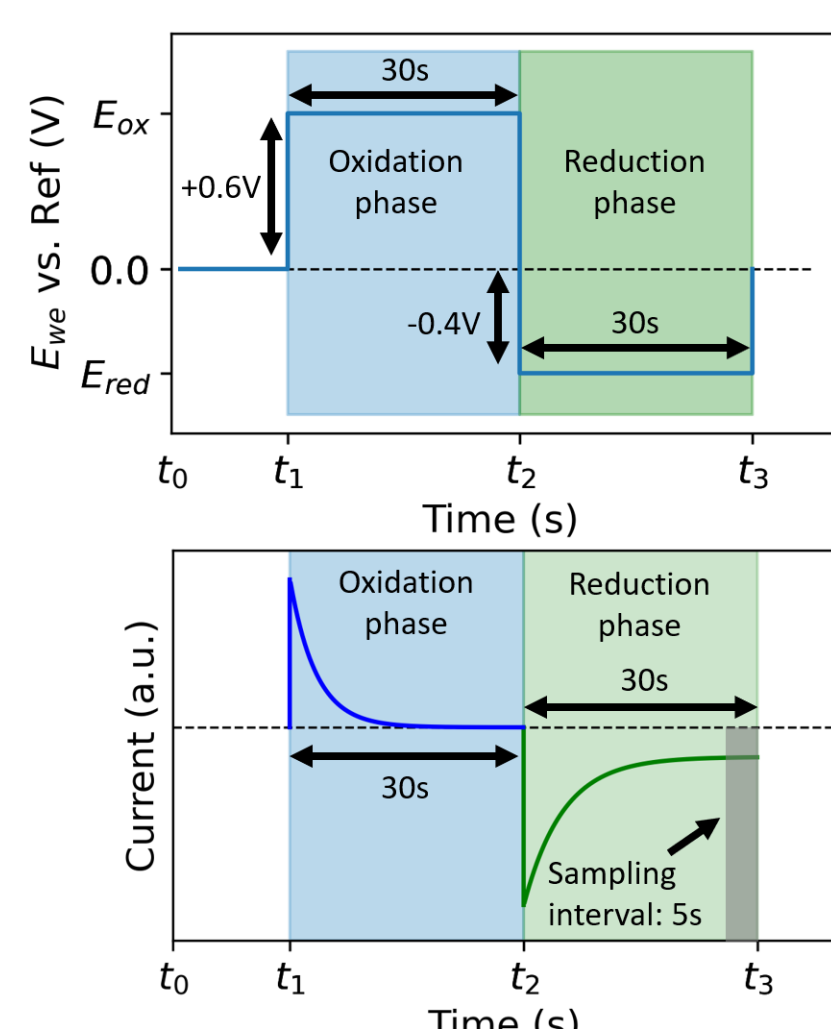
Cyclic voltammogram (with 10s hold step at the vertices) shows a clear O₂ reduction peak around -0.6V vs. Pt ref

$$i_s = \frac{nFADc_B}{L}$$

Diffusion-limited steady-state current i_s depends on:
- Electrode area A
- IL layer thickness L
- Diffusion coefficient D
- Analyte concentration c_B

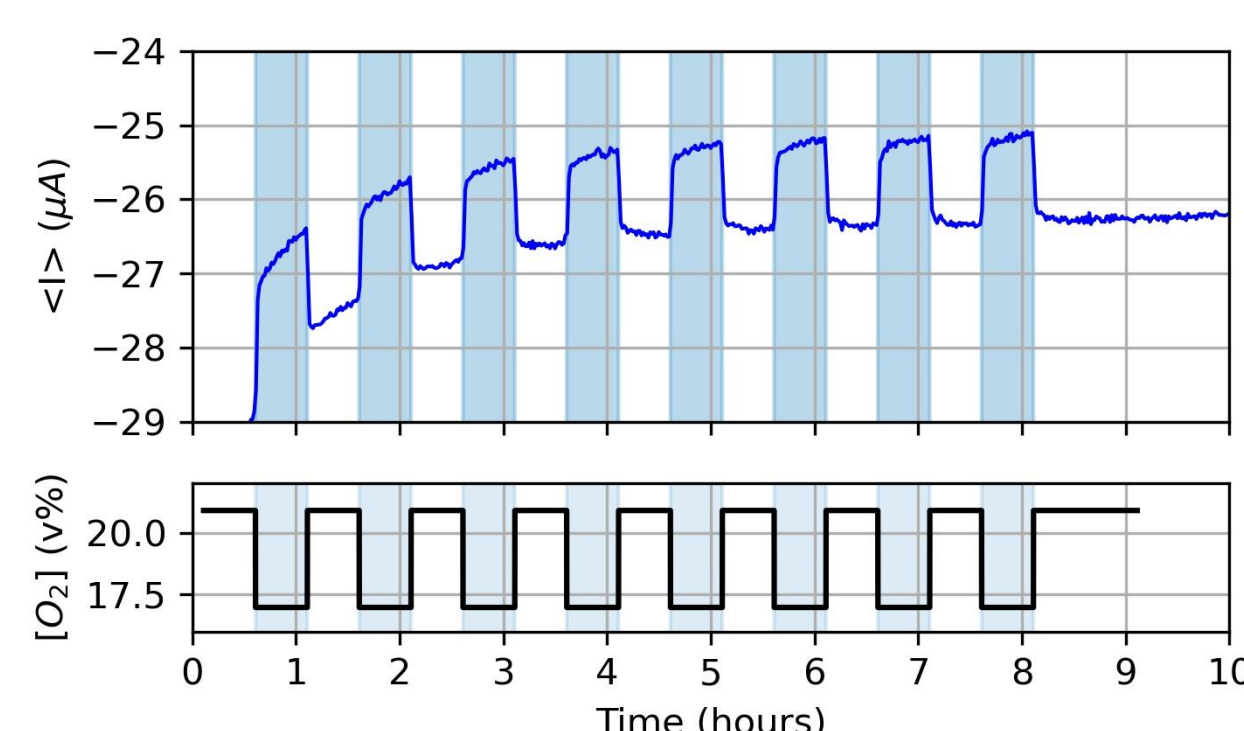


Chrono-Amperometric response at -0.6V shows the sensitivity towards O₂ and RH



Double Step Chrono-Amperometric (DSCA) readout to improve sensor baseline stability

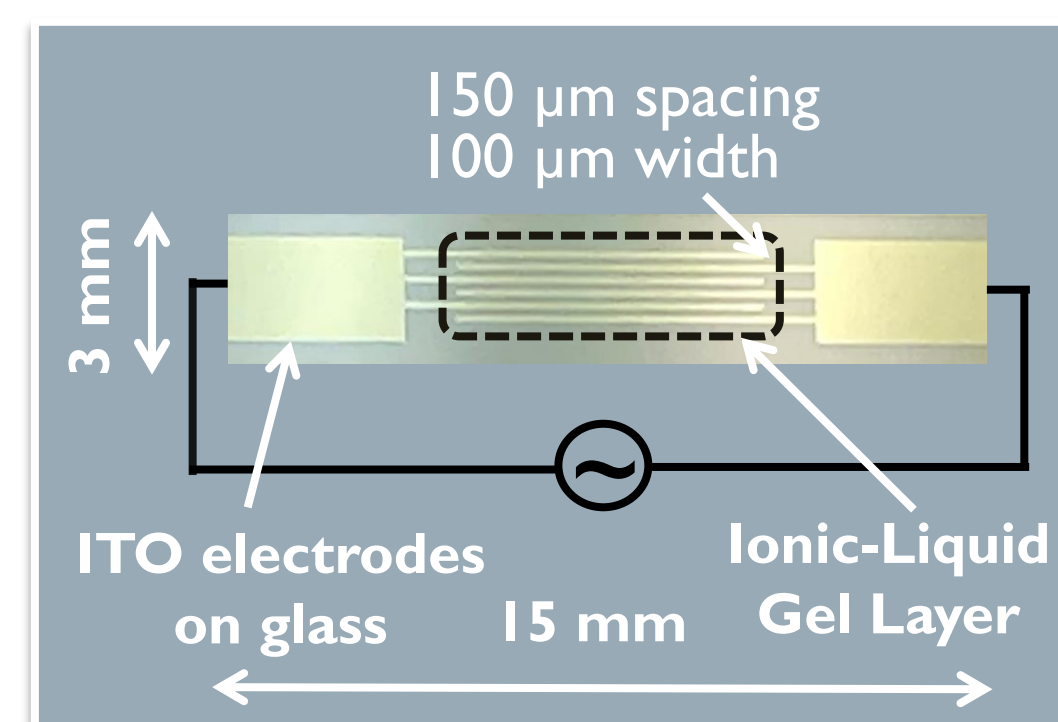
(2) Oudenhoven, J. F. M. et al., (2015). Device and method for electrochemical gas sensing. European Patent EP 2827141 A1



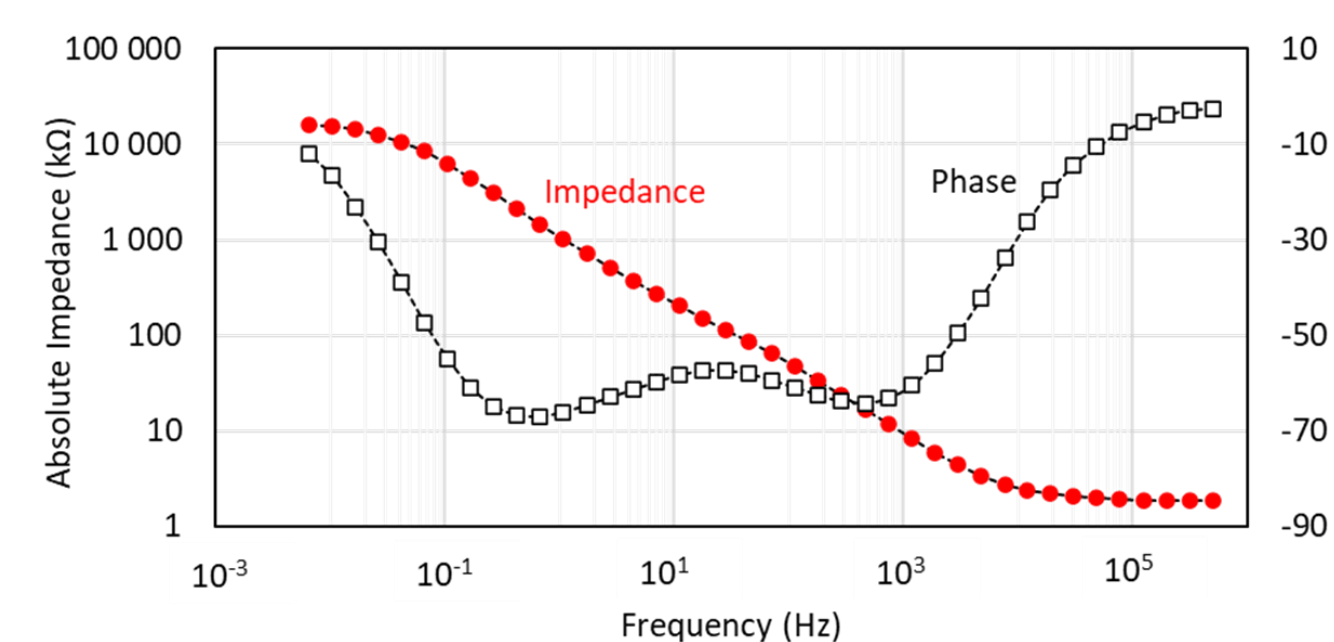
Double Step Chrono-Amperometric (DSCA) response at -0.4V and +0.6V vs. Pt ref shows the improved stability of the sensor

Impedimetric CO₂ sensor

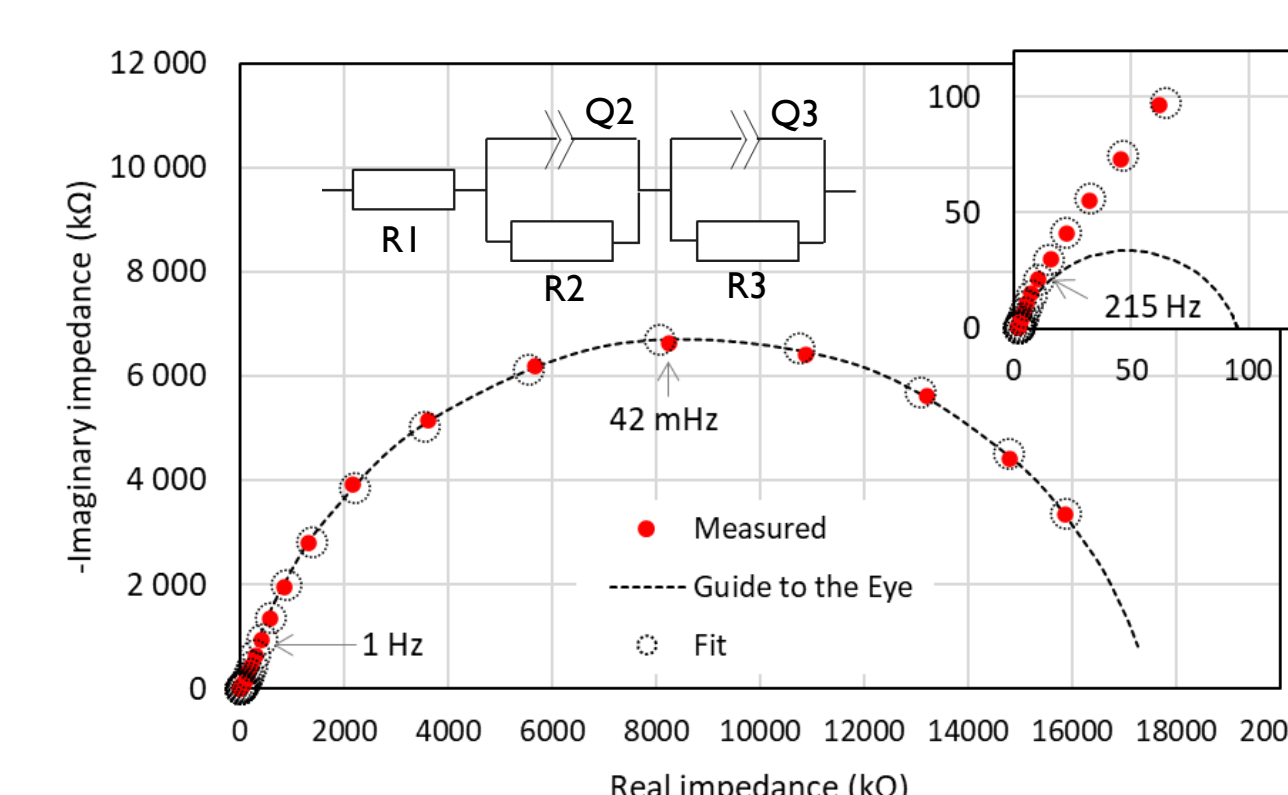
- CO₂ sensor based on **ionic liquid-polymer gel** deposited on top of Indium Tin Oxide (**ITO**) electrodes on glass
- Gel based on poly(vinylidene fluoride-co-hexafluoropropylene) (**PVDF-HFP**, Mw ~400.000) in acetone



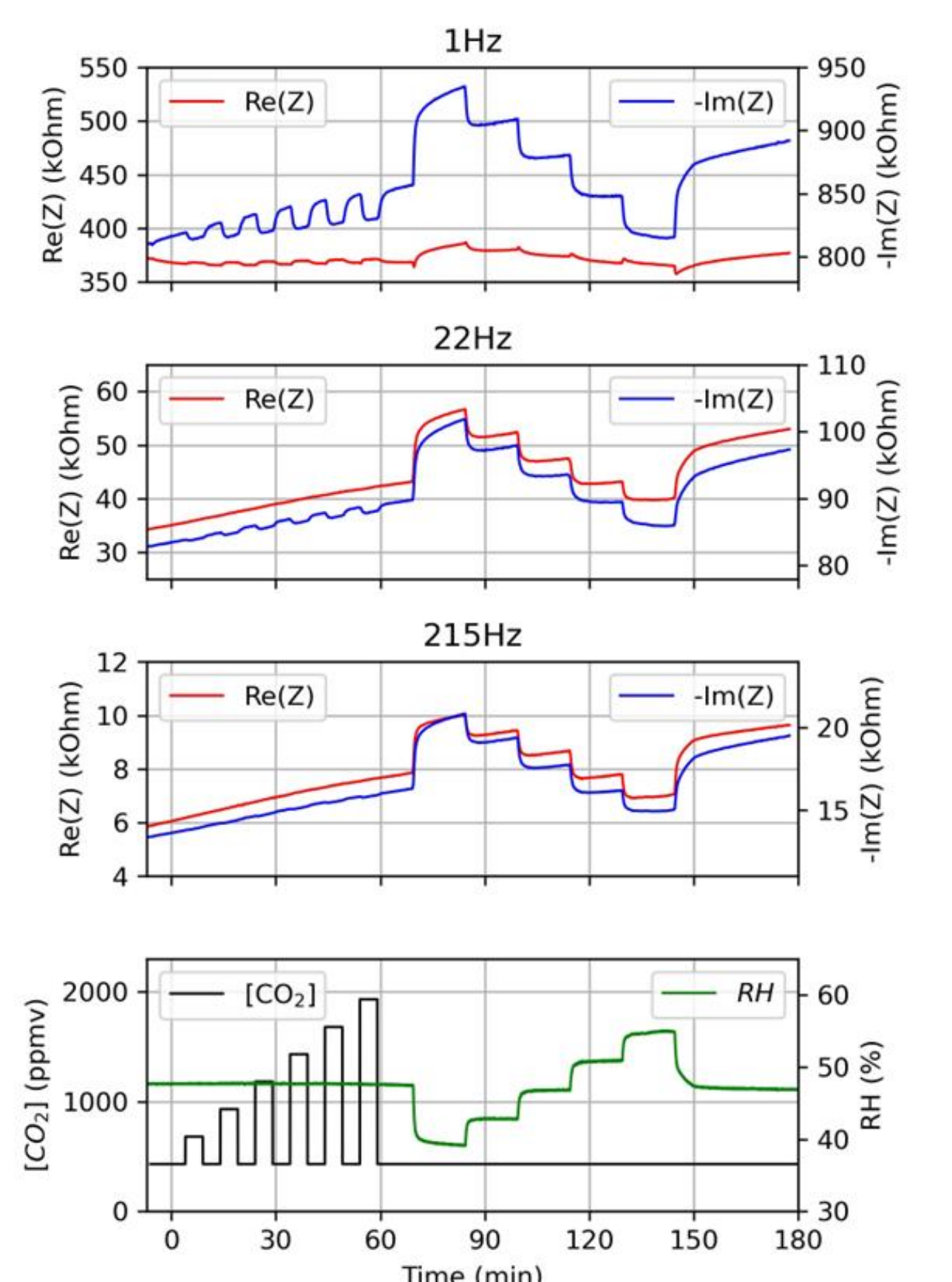
AC signal with a sine amplitude of 141 mV and a DC bias of 2.7V was applied



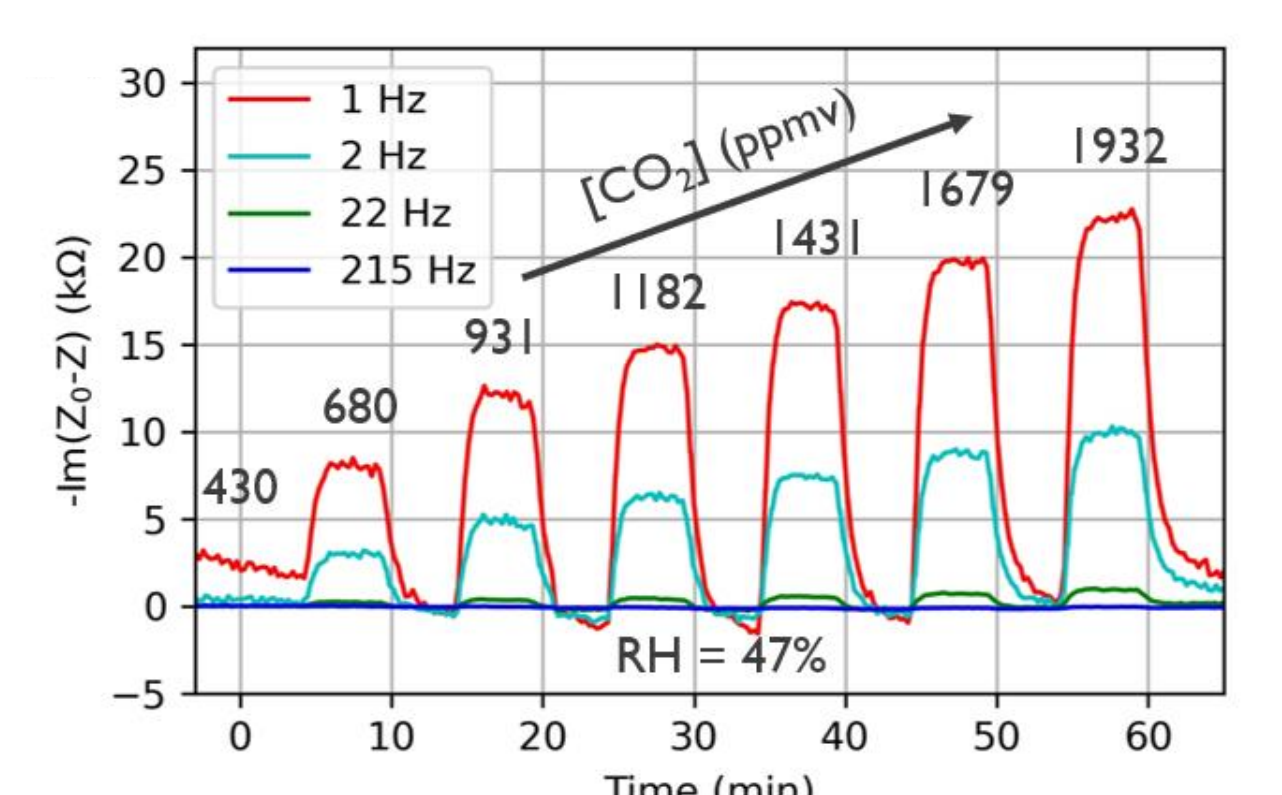
Bode plot shows capacitive behavior (phase angle minima around 0.5 and 400 Hz)



Nyquist plot. Insert: zoom of the high frequency points. The data was fit to the displayed equivalent circuit.



Real (red) and imaginary (blue) impedance measurements shows the sensor sensitivity towards CO₂ and RH

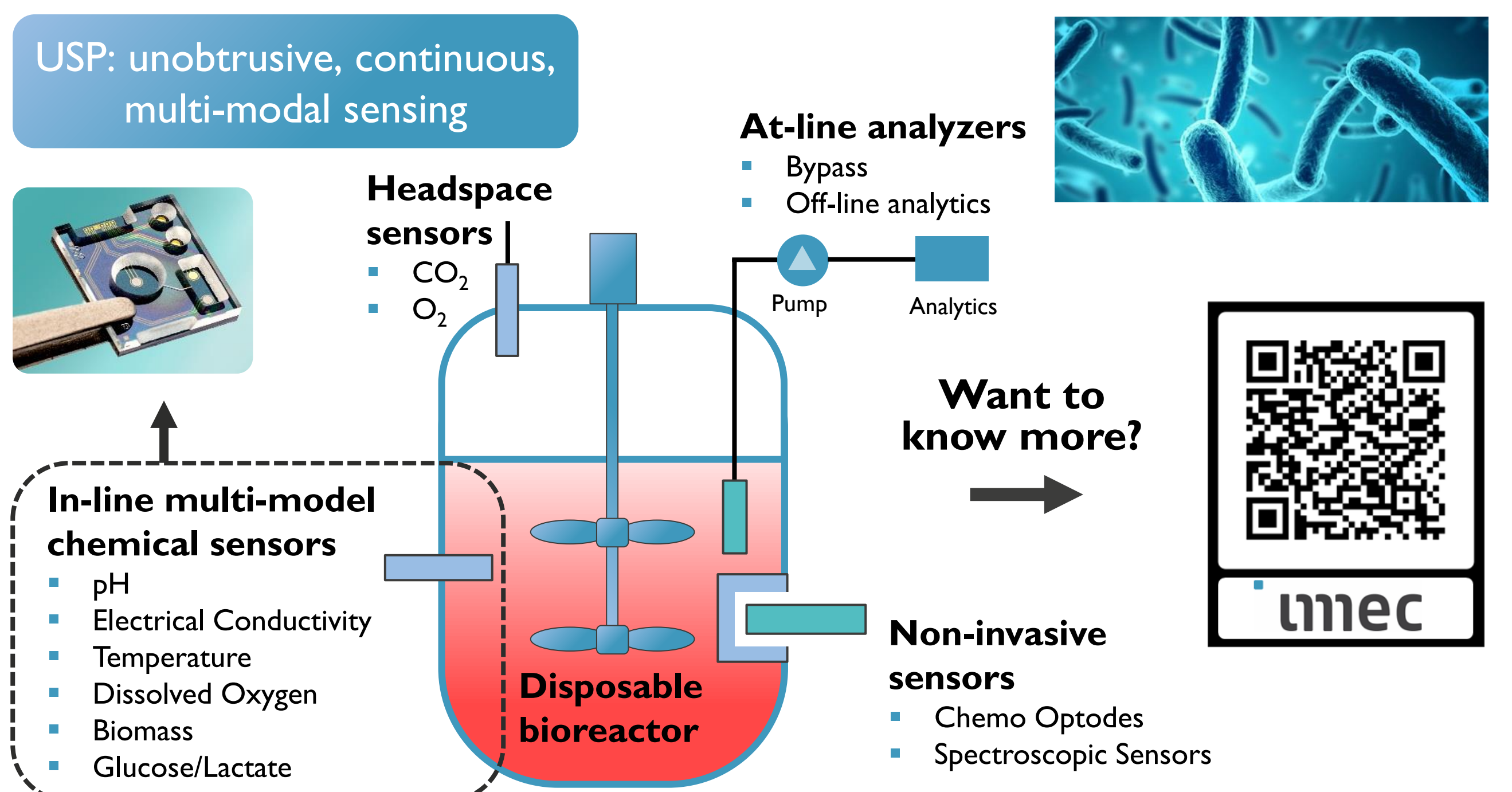


Change in imaginary part of the impedance as function of CO₂ concentration

Conclusion

- We have developed **miniaturized electrochemical gas sensors** using a **Room Temperature Ionic Liquid (RTIL)** as electrolyte.
- We optimized the sensors for detection of **O₂** and **CO₂** based on **Amperometric** and **Impedimetric** detection respectively.
- We explicitly evaluated the **cross-sensitivity towards Relative Humidity**, something that is often neglected in the literature but highly relevant for targeted applications such as **on-demand ventilation** and **bioreactor headspace monitoring**.
- Benefits of these sensors are their **small form factor**, potential for **low-cost fabrication** and possibility to integrate with **low-power micro-electronics**.

Outlook: Bioreactor monitoring



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